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NOTICE OF ALLOWANCE AND FEE(S) DUE

22913 7590 10/21/2008

WORKMAN NYDEGGER 60 EAST SOUTH TEMPLE 1000 EAGLE GATE TOWER SALT LAKE CITY, UT 84111 EXAMINER FALASCO, LOUIS V

PAPER NUMBER

ART UNIT

DATE MAILED: 10/21/2008

ſ	APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
Ī	10/532,550	08/17/2005	Norimasa Ishii	16169.6	3823

TITLE OF INVENTION: GLASS SUBSTRATE FOR MAGNETIC RECORDING MEDIUM AND METHOD FOR MANUFACTURING THE SAME

APPLN. TYPE	SMALL ENTITY	ISSUE FEE DUE	PUBLICATION FEE DUE	PREV. PAID ISSUE FEE	TOTAL FEE(S) DUE	DATE DUE
nonprovisional	NO	\$1510	\$300	\$0	\$1810	01/21/2009

THE APPLICATION IDENTIFIED ABOVE HAS BEEN EXAMINED AND IS ALLOWED FOR ISSUANCE AS A PATENT. PROSECUTION ON THE MERITS IS CLOSED. THIS NOTICE OF ALLOWANCE IS NOT A GRANT OF PATENT RIGHTS. THIS APPLICATION IS SUBJECT TO WITHDRAWAL FROM ISSUE AT THE INITIATIVE OF THE OFFICE OR UPON PETITION BY THE APPLICANT. SEE 37 CFR 1.313 AND MPEP 1308.

THE ISSUE FEE AND PUBLICATION FEE (IF REQUIRED) MUST BE PAID WITHIN THREE MONTHS FROM THE MAILING DATE OF THIS NOTICE OR THIS APPLICATION SHALL BE REGARDED AS ABANDONED. THIS STATUTORY PERIOD CANNOT BE EXTENDED. SEE 35 U.S.C. 1SI. THE ISSUE FEE DUE INDICATED ABOVE DOES NOT REFLECT A CREDIT FOR ANY PREVIOUSLY PAID ISSUE FEE IN THIS APPLICATION. IF AN ISSUE FEE HAS PREVIOUSLY BEEN PAID IN THIS APPLICATION (AS SHOWN ABOVE), THE RETURN OF PART B OF THIS FORM WILL BE CONSIDERED A REQUEST TO REAPPLY THE PREVIOUSLY PAID ISSUE FEE TOWARD THE ISSUE FEE NOW DUE.

HOW TO REPLY TO THIS NOTICE:

I. Review the SMALL ENTITY status shown above.

If the SMALL ENTITY is shown as YES, verify your current SMALL ENTITY status:

A. If the status is the same, pay the TOTAL FEE(S) DUE shown above.

B. If the status above is to be removed, check box 5b on Part B - Fee(s) Transmittal and pay the PUBLICATION FEE (if required) and twice the amount of the ISSUE FEE shown above, or

If the SMALL ENTITY is shown as NO:

A. Pay TOTAL FEE(S) DUE shown above, or

B. If applicant claimed SMALL ENTITY status before, or is now claiming SMALL ENTITY status, check box 5a on Part B - Fee(s) Transmittal and pay the PUBLICATION FEE (if required) and 1/2 the ISSUE FFE shown above.

II. PART B - FEE(S) TRANSMITTAL, or its equivalent, must be completed and returned to the United States Patent and Trademark Office (USPTO) with your ISSUE FEE and PUBLICATION FEE (if required). If you are charging the fee(s) to your deposit account, section "4b" of Part B - Fee(s) Transmittal should be completed and an extra copy of the form should be submitted. If an equivalent of Part B is filed, a request to reapply a previously paid issue fee must be clearly made, and delays in processing may occur due to the difficulty in recognizing the paper as an equivalent of Part B.

III. All communications regarding this application must give the application number. Please direct all communications prior to issuance to Mail Stop ISSUE FEE unless advised to the contrary.

IMPORTANT REMINDER: Utility patents issuing on applications filed on or after Dec. 12, 1980 may require payment of maintenance fees. It is patentee's responsibility to ensure timely payment of maintenance fees when due.

PART B - FEE(S) TRANSMITTAL

Complete and send this form, together with applicable fee(s), to: Mail Commissioner for Patents P.O. Box 1450 Alexandria, Virginia 22313-1450

or Fax (571)-273-2885

INSTRUCTIONS: This form should be used for transmitting the ISSUE FEE and PUBLICATION FEE (if required). Blocks 1 through 5 should be completed where

appropriate. All further indicated unless correct maintenance fee notifica	ed below or directed otl	ng the Patent, advance on nerwise in Block 1, by (a) specifying a new o	orres	pondence address;	and/or	(b) indicating a sepa	arate	"FEE ADDRESS" for
CURRENT CORRESPONDENCE ADDRESS (Note: Use Block 1 for any change of address)					Note: A certificate of mailing can only be used for domestic mailings of the Fee(s) Transmittal. This certificate cannot be used for any other accompanying papers. Each additional paper, such as an assignment or formal drawing, mus have its own certificate of mailing or transmission.				
WORKMAN I 60 EAST SOUT 1000 EAGLE G	H TEMPLE ATE TOWER	/2008		I her State addr trans	Cer eby certify that the sepostal Service vessed to the Mail mitted to the USP	tificate is Fee(: /ith suf Stop TO (57	of Mailing or Trans s) Transmittal is being ficient postage for fir ISSUE FEE address I) 273-2885, on the d	miss g dej st cla abo late i	sion posited with the United ass mail in an envelope we, or being facsimile indicated below.
SALT LAKE CITY, UT 84111					(Depositor's name				
									(Signature)
									(Date)
APPLICATION NO.	FILING DATE		FIRST NAMED INVEN	TOR		ATTO	RNEY DOCKET NO.	C	ONFIRMATION NO.
10/532,550 TITLE OF INVENTION	08/17/2005 GEASS SUBSTRATE	FOR MAGNETIC REC	Norimasa Ishii ORDING MEDIUM A	ND I	METHOD FOR M	ANUF.	I6169.6 ACTURING THE SA	ME	3823
APPLN, TYPE	SMALL ENTITY	ISSUE FEE DUE	PUBLICATION FEE D	UE	PREV. PAID ISSU	FEE	TOTAL FEE(S) DUE	Т	DATE DUE
nonprovisional	NO	\$1510	\$300		\$0	\$0 \$1810			01/21/2009
EXAM	IINER	ART UNIT	CLASS-SUBCLASS	3					
FALASCO	, LOUIS V	1794	428-846900						
"Fee Address" ind PTO/SB/47; Rev 03-0 Number is required. 3. ASSIGNEE NAME A	ondence address (or Cha B/122) attached. ication (or "Fee Address 22 or more recent) attach ND RESIDENCE DAT. less an assignee is ident h in 37 CFR 3.11. Comp	inge of Correspondence		nativ single or a attor II be or typ he pa g an a	ely, elirm (having as a gent) and the namely or agents. If printed. e) ttent. If an assignassignment.	memb es of u no nam ee is id	er a 2	locur	nent has been filed for
Please check the appropriate 4a. The following fee(s) Issue Fee		categories (will not be p	rinted on the patent): b. Payment of Fee(s): (Plea		_			
	no small entity discount p	permitted)	Payment by credi	t care		ge the	equired fee(s), any de	ficie in ex	ency, or credit any tra copy of this form).
	s SMALL ENTITY state	as. See 37 CFR 1.27.					TITY status. Sec 37 C		
NOTE: The Issue Fee an interest as shown by the	d Publication Fee (if req records of the United Sta	uired) will not be accepte tes Patent and Trademark	d from anyone other the Office.	nan ti	ne applicant; a regi	stered a	ittorney or agent; or ti	ne as	signee or other party in
Authorized Signature					Date				
Typed or printed name					Registration N				
This collection of inform an application. Confiden submitting the complete this form and/or suggest Box 1450, Alexandria, V Alexandria, Virginia 223	nation is required by 37 C tiality is governed by 35 d application form to the ions for reducing this bu (irginia 22313-1450. DC k13-1450.	FR 1.311. The informatic U.S.C. 122 and 37 CFR USPTO. Time will vary rden, should be sent to the ONOT SEND FEES OR	on is required to obtain 1.14. This collection is depending upon the e Chief Information O COMPLETED FORM	or n s esti indiv ffice S TC	etain a benefit by t imated to take 12 i idual case. Any co r, U.S. Patent and D THIS ADDRESS	he publ minutes mment Traden i. SENI	ic which is to file (and to complete, including s on the amount of ti- nark Office, U.S. Dep O TO: Commissioner	d by ng ga me y artm for I	the USPTO to process) athering, preparing, and you require to complete tent of Commerce, P.O. Patents, P.O. Box 1450,

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WORKMAN	NYDEG	GER		FALASCO, LOUIS V			
60 EAST SOU				ART UNIT	PAPER NUMBER		
	1000 EAGLE GATE TOWER SALT LAKE CITY, UT 84111			1794 DATE MAILED: 10/21/2008			

Determination of Patent Term Adjustment under 35 U.S.C. 154 (b)

(application filed on or after May 29, 2000)

The Patent Term Adjustment to date is 0 day(s). If the issue fee is paid on the date that is three months after the mailing date of this notice and the patent issues on the Tuesday before the date that is 28 weeks (six and a half months) after the mailing date of this notice, the Patent Term Adjustment will be 0 day(s).

If a Continued Prosecution Application (CPA) was filed in the above-identified application, the filing date that determines Patent Term Adjustment is the filing date of the most recent CPA.

Applicant will be able to obtain more detailed information by accessing the Patent Application Information Retrieval (PAIR) WEB site (http://pair.uspto.gov).

Any questions regarding the Patent Term Extension or Adjustment determination should be directed to the Office of Patent Legal Administration at (571)-272-7702. Questions relating to issue and publication fee payments should be directed to the Customer Service Center of the Office of Patent Publication at 1-(888)-786-0101 or (571)-272-4200.

Notice of Allowability

Application No.	Applicant(s)	
10/532,550	ISHII ET AL.	
Examiner	Art Unit	
LOUIS EALASCO	179/	

The MAILING DATE of this communication appears on the cover sheet with the correspondence address
All claims being allowable, PROSECUTION ON THE MERITS IS (OR REMAINS) CLOSED in this application. If not included
herewith (or previously mailed), a Notice of Allowance (PTOL-85) or other appropriate communication will be mailed in due course. THIS
NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIGHTS. This application is subject to withdrawal from issue at the initiative
of the Office or upon petition by the applicant. See 37 CFR 1.313 and MPEP 1308.

- 1. This communication is responsive to 9/19/08.
- 2. The allowed claim(s) is/are 16-21.
- 3. Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
 - a) ☑ All b) ☐ Some* c) ☐ None of the:
 - 1. A Certified copies of the priority documents have been received.
 - 2. Certified copies of the priority documents have been received in Application No. _____
 - Copies of the certified copies of the priority documents have been received in this national stage application from the International Bureau (PCT Rule 17.2(a)).
 - * Certified copies not received: _____.

Applicant has THREE MONTHS FROM THE "MAILING DATE" of this communication to file a reply complying with the requirements noted below. Failure to timely comply will result in ABANDONMENT of this application.
THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.

- 4. A SUBSTITUTE OATH OR DECLARATION must be submitted. Note the attached EXAMINER'S AMENDMENT or NOTICE OF INFORMAL PATENT APPLICATION (PTO-152) which gives reason(s) why the oath or declaration is deficient.
- 5. CORRECTED DRAWINGS (as "replacement sheets") must be submitted.
 - (a) ☐ including changes required by the Notice of Draftsperson's Patent Drawing Review (PTO-948) attached
 - The reto or 2) to Paper No./Mail Date _____.

 (b) including changes required by the attached Examiner's Amendment / Comment or in the Office action of

Identifying indicia such as the application number (see 37 CFR 1.84(c)) should be written on the drawings in the front (not the back) of each sheet. Replacement sheet(s) should be labeled as such in the header according to 37 CFR 1.121(d).

 DEPOSIT OF and/or INFORMATION about the deposit of BIOLOGICAL MATERIAL must be submitted. Note the attached Examiner's comment regarding REQUIREMENT FOR THE DEPOSIT OF BIOLOGICAL MATERIAL.

Attachment(s)

- 1. ☐ Notice of References Cited (PTO-892)
- Notice of Draftperson's Patent Drawing Review (PTO-946).
- Information Disclosure Statements (PTO/SB/08), Pacer No./Mail Date
- Examiner's Comment Regarding Requirement for Deposit of Biological Material
- Notice of Informal Patent Application
 Interview Summery (PTO-413)
- Paper No./Mail Date _____.
 7.

 Examiner's Amendment/Comment
- 8.

 Examiner's Statement of Reasons for Allowance
- 9. Other _____.

Supervisory Patent Examiner, Art Unit 1794

Examiner, Art Unit 1794

/Louis Falasco/

Art Unit: 1794

Detailed Action

Reasons for Allowance

1. The following is an examiner's statement of reasons for allowance:

The primary reasons for allowance are the amendments ¹ to the claims narrowing the glass disk textures and roughness rations; the absence of evidence for anticipation or obviousness in the newly submitted art of the IDS² and the showing ³ of unobviously superior results commensurate in scope to what has been claimed.

The claims are drawn to a narrow range of a glass disk textures and roughness ratios for disc shape glass substrate for magnetic recording medium having concentric circles ridge textures where the width 10-200nm at a expressly claimed reference cut plane has a texture 2-10nm and roughness ratio, *RplRms*, ≤15 not suggested in the art where a percentage of texture area in the cut plane with respect to the area of the measurement range is *bearing ratio* and the height of the textures when the *bearing ratio* is 50% is *reference height*. The height of the textures from the *reference height* in a plurality of *bearing ratio* is *bearing height* with difference between the *bearing heights* when the *bearing ratio* is 0.4%. The *bearing height*, when the *bearing ratio* is 1.0%, is 0.15nm to 0.18nm for the texture. These have not been specified in the art.

The IDS received 9/19/08 has been considered. No IDS reference teaches or renders obvious in combination the invention now claimed. JA11-003513, JA09-035261, JA05-199264, JA 2001-101649 have no teaching of *bearing height* when the *bearing ratio*. JA11-003513 is directed to particles on polyamide film; JA09-035261 is directed to methods of laser irradiation; JA05-199264 is drawn to vapor or liquid etching; JA07-006360 is directed to texturing NiP to form grooves;

¹ Received 6/6/2008

² Received 9/19/08

³ Instant specification examples pages 29-44

Art Unit: 1794

JA 2001-101649 is directed coating to NiP alloy alignment films – all without specificity to a bearing ration. Sakai et al (US 6383404) refers to bearing heights however these bearing heights do not correspond to the instant bearing heights measurement claimed and refers to roughness however only Rms/Ra which can not be translated to the instant Rp/Rms roughness measurements. Applicants have also demonstrated an unobvious decrease in crashes (Examples 25 to 29) with the instant bearing height when the bearing ratio is 0.4% and the bearing height when the bearing ratio is 1.0% between 0.15nm and 0.18nm, evident from Table 8 summary - specification top pg 44, commensurate in scope to what has been claimed.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Art Unit: 1794

Conclusion

2. The claims are 16 to 21.

· All claims have been allowed.

The Information Disclosure Statement received 9/19/08.

Inquires

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Louis Falasco, PhD whose telephone number is (571)272-1507. The examiner can normally be reached on M-F 10:30 - 7:00.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Carol Chaney, PhD can be reached at (571)272-1284. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

/Louis Falasco/ Examiner, Art Unit 1794

LF 09/08

/Carol Chaney/ Supervisory Patent Examiner, Art Unit 1794